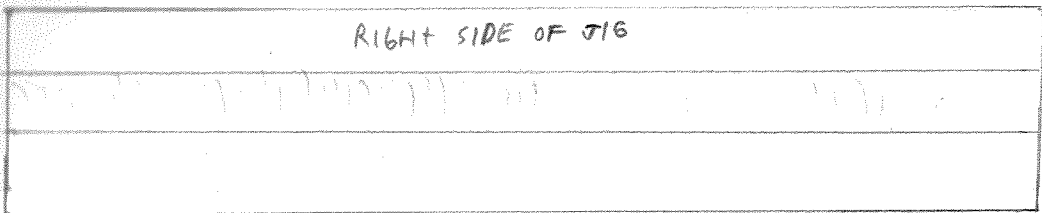
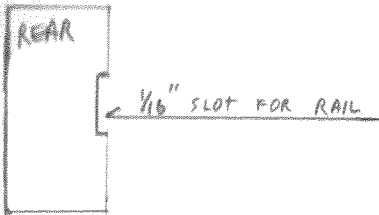


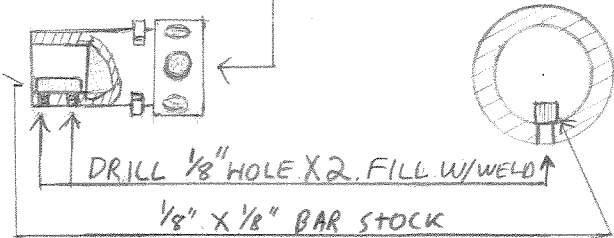
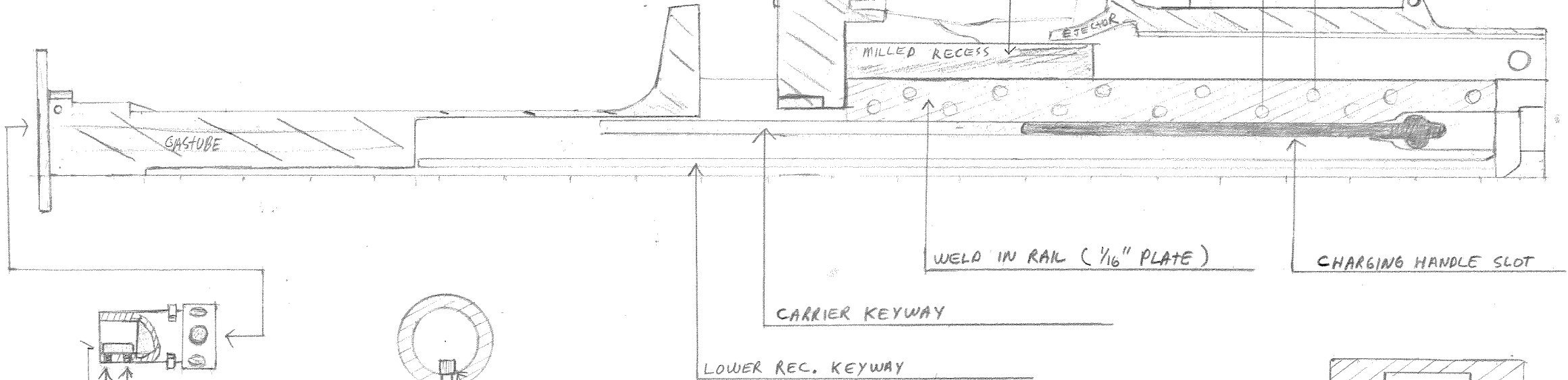
CONSTRUCT INTERNAL  
JIG OUT OF ALUMINUM  
OR COPPER. MILL SLOT  
ON RIGHT SIDE FOR RAIL.  
JIG MUST FIT TIGHT.



RAIL DOES NOT COME HIGHER THAN TOP OF RECESS

DRILL HOLES ON RIGHT SIDE FOR WELD IN RAIL

LOCATION OF SPOT WELDS ON RIGHT SIDE



PREVENTS INSTALLATION OF UNMODIFIED BARRELS

CUT SLOT IN GAS BLOCK RECEPTABLE FOR THIS WELD IN BAR

